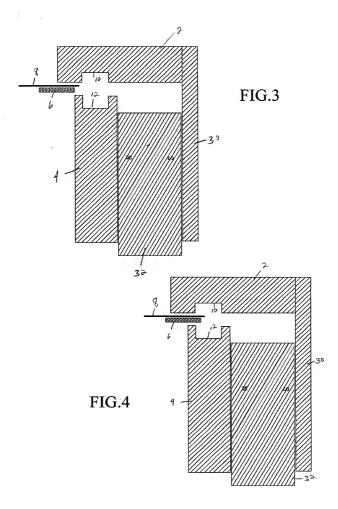
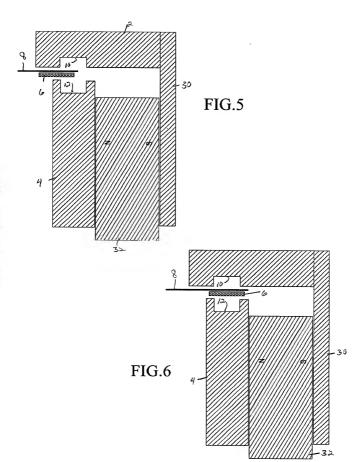


FIG.2

POSITION (UNIT COIL LENGTHS)





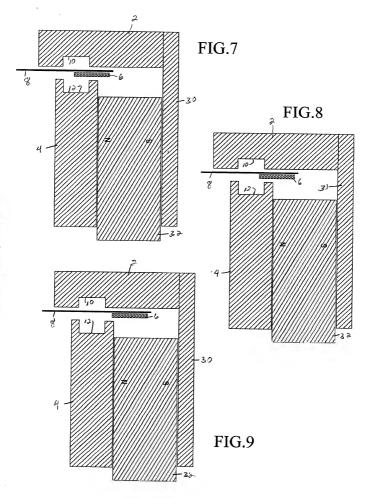


FIG.10A

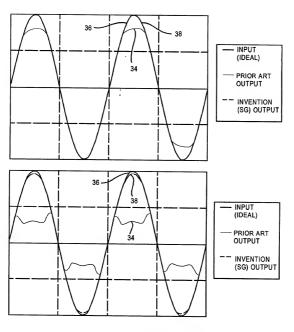


FIG.10B

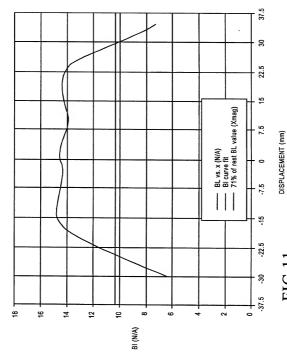


FIG.11

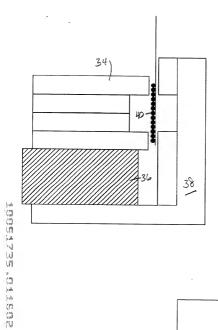
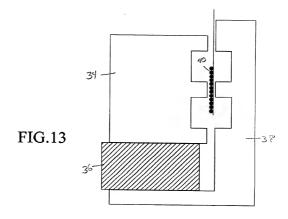
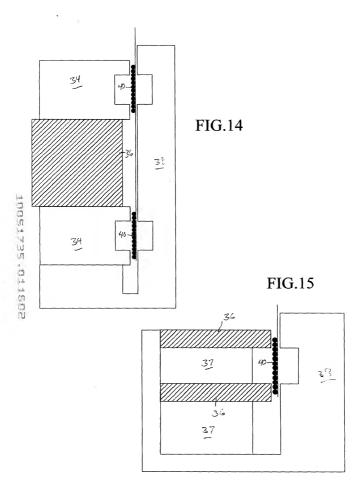


FIG.12





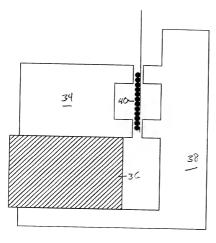


FIG.16

